

DRAFT

STATE OF COLORADO

COLORADO DEPARTMENT OF PUBLIC HEALTH AND ENVIRONMENT
AIR POLLUTION CONTROL DIVISION
TELEPHONE: (303) 692-3150



CONSTRUCTION PERMIT

PERMIT NO: **14WE1283**

Issuance 1

DATE ISSUED:

ISSUED TO: **Noble Energy, Inc.**

THE SOURCE TO WHICH THIS PERMIT APPLIES IS DESCRIBED AND LOCATED AS FOLLOWS:

Oil and gas facility, known as the 415852682, located in the SWNW Section 3, T4N, R65W, in Weld County, Colorado.

THE SPECIFIC EQUIPMENT OR ACTIVITY SUBJECT TO THIS PERMIT INCLUDES THE FOLLOWING:

| Facility Equipment ID | AIRS Point | Description |
|-----------------------|------------|--|
| Tank Battery | 002 | Three (3) above ground 300 bbl atmospheric condensate storage tanks. Emissions from these tanks are controlled by an enclosed flare. |
| TLO | 004 | Truck loadout of condensate. Emissions from the loadout are not controlled. |
| Fugitives | 005 | Equipment leaks (fugitive VOCs) from a natural gas exploration and production facility. |

THIS PERMIT IS GRANTED SUBJECT TO ALL RULES AND REGULATIONS OF THE COLORADO AIR QUALITY CONTROL COMMISSION AND THE COLORADO AIR POLLUTION PREVENTION AND CONTROL ACT C.R.S. (25-7-101 et seq), TO THOSE GENERAL TERMS AND CONDITIONS INCLUDED IN THIS DOCUMENT AND THE FOLLOWING SPECIFIC TERMS AND CONDITIONS:

REQUIREMENTS TO SELF-CERTIFY FOR FINAL AUTHORIZATION

1. **YOU MUST** notify the Air Pollution Control Division (the Division) no later than fifteen days after issuance of this permit, **by submitting a Notice of Startup form to the Division.** The Notice of Startup form may be downloaded online at <https://www.colorado.gov/pacific/cdphe/other-air-permitting-notices>. Failure to notify the Division of startup of the permitted source is a violation of Air Quality Control Commission (AQCC) Regulation No. 3, Part B, Section III.G.1 and can result in the revocation of the permit.
2. Within one hundred and eighty days (180) after issuance of this permit, compliance with the conditions contained in this permit shall be demonstrated to the Division. It is the owner or operator's responsibility to self-certify compliance with the conditions. Failure to

demonstrate compliance within 180 days may result in revocation of the permit. (Reference: Regulation No. 3, Part B, III.G.2).

3. This permit shall expire if the owner or operator of the source for which this permit was issued: (i) does not commence construction/modification or operation of this source within 18 months after either, the date of issuance of this construction permit or the date on which such construction or activity was scheduled to commence as set forth in the permit application associated with this permit; (ii) discontinues construction for a period of eighteen months or more; (iii) does not complete construction within a reasonable time of the estimated completion date. The Division may grant extensions of the deadline per Regulation No. 3, Part B, III.F.4.b. (Reference: Regulation No. 3, Part B, III.F.4.)
4. The operator shall complete all initial compliance testing and sampling as required in this permit and submit the results to the Division as part of the self-certification process. (Reference: Regulation No. 3, Part B, Section III.E.)
5. The operator shall retain the permit final authorization letter issued by the Division, after completion of self-certification, with the most current construction permit. This construction permit alone does not provide final authority for the operation of this source.

EMISSION LIMITATIONS AND RECORDS

6. Emissions of air pollutants shall not exceed the following limitations (as calculated in the Division's preliminary analysis). (Reference: Regulation No. 3, Part B, Section II.A.4)

Annual Limits:

| Facility Equipment ID | AIRS Point | Tons per Year | Emission Type |
|-----------------------|------------|---------------|---------------|
| | | VOC | |
| Tank Battery | 002 | 4.1 | Point |
| TLO | 004 | 21.4 | Point |
| Fugitives | 005 | 9.4 | Fugitive |

See "Notes to Permit Holder" for information on emission factors and methods used to calculate limits.

Compliance with the annual limits shall be determined by recording the facility's annual criteria pollutant emissions, (including all HAPs above the de-minimis reporting level) from each emission unit, on a rolling twelve (12) month total. By the end of each month a new twelve-month total shall be calculated based on the previous twelve months' data. The permit holder shall calculate emissions each month and keep a compliance record on site or at a local field office with site responsibility, for Division review. This rolling twelve-month total shall apply to all permitted emission units, requiring an APEN, at this facility.

7. **Point 005:** The operator shall calculate actual emissions from this emissions point based on representative component counts for the facility with the most recent gas analysis, as required in the Compliance Testing and Sampling section of this permit. The operator shall maintain records of the results of component counts and sampling events used to calculate actual emissions and the dates that these counts and events were completed. These records shall be provided to the Division upon request.

8. The emission points in the table below shall be operated and maintained with the control equipment as listed in order to reduce emissions to less than or equal to the limits established in this permit (Reference: Regulation No.3, Part B, Section III.E.)

| Facility Equipment ID | AIRS Point | Control Device | Pollutants Controlled |
|-----------------------|------------|----------------|-----------------------|
| Tank Battery | 002 | Enclosed flare | VOC and HAPS |

PROCESS LIMITATIONS AND RECORDS

9. This source shall be limited to the following maximum processing rates as listed below. Monthly records of the actual processing rate shall be maintained by the owner or operator and made available to the Division for inspection upon request. (Reference: Regulation 3, Part B, II.A.4)

Process/Consumption Limits

| AIRS Point | Process Parameter | Annual Limit |
|------------|-----------------------|--------------|
| 002 | Condensate throughput | 180,000 BBL |
| 004 | Condensate Loading | 180,000 BBL |

The owner or operator shall calculate monthly process rates based on the calendar month.

Compliance with the annual throughput limits shall be determined on a rolling twelve (12) month total. By the end of each month a new twelve-month total is calculated based on the previous twelve months' data. The permit holder shall calculate throughput each month and keep a compliance record on site or at a local field office with site responsibility, for Division review.

STATE AND FEDERAL REGULATORY REQUIREMENTS

10. Visible emissions shall not exceed twenty percent (20%) opacity during normal operation of the source. During periods of startup, process modification, or adjustment of control equipment visible emissions shall not exceed 30% opacity for more than six minutes in any sixty consecutive minutes. Emission control devices subject to Regulation 7, Sections XII.C.1.d or XVII.B.1.c shall have no visible emissions. (Reference: Regulation No. 1, Section II.A.1. & 4.)
11. This source is subject to the odor requirements of Regulation No. 2. (State only enforceable)
12. **Point 002:** The flare covered by this permit is subject to Regulation No. 7, Section XII.C General Provisions (State only enforceable). If a combustion device is used to control emissions of volatile organic compounds to comply with Section XII.D, it shall be enclosed, have no visible emissions, and be designed so that an observer can, by means of visual observation from the outside of the enclosed combustion device, or by other means approved by the Division, determine whether it is operating properly. The operator shall comply with all applicable requirements of Section XII.

13. **Point 002:** This source is subject to the recordkeeping, monitoring, reporting and emission control requirements of Regulation 7, Section XII. The operator shall comply with all applicable requirements of Section XII.
14. **Point 002:** The flare covered by this permit is subject to Regulation No. 7, Section XVII.B General Provisions (State only enforceable). If a flare or other combustion device is used to control emissions of volatile organic compounds to comply with Section XVII, it shall be enclosed, have no visible emissions during normal operations, and be designed so that an observer can, by means of visual observation from the outside of the enclosed flare or combustion device, or by other convenient means approved by the Division, determine whether it is operating properly. The operator shall comply with all applicable requirements of Section XVII.
15. **Point 002:** The condensate storage tanks covered by this permit are subject to Regulation 7, Section XVII.C emission control requirements. These requirements include, but are not limited to:
- XVII.C.1.a.** Beginning May 1, 2008, owners or operators of all atmospheric condensate storage tanks with uncontrolled actual emissions of volatile organic compounds equal to or greater than 20 tons per year based on a rolling twelve-month total shall operate air pollution control equipment that has an average control efficiency of at least 95% for VOCs on such tanks.
16. **Point 002:** The flare covered by this permit is subject to Regulation No. 7, Section XVII.B General Provisions (State only enforceable). These requirements include, but are not limited to:
- XVII.B.1.b If a flare or other combustion device is used to control emissions of volatile organic compounds to comply with Section XVII, it shall be enclosed, have no visible emissions during normal operations, and be designed so that an observer can, by means of visual observation from the outside of the enclosed flare or combustion device, or by other convenient means approved by the Division, determine whether it is operating properly. The operator shall comply with all applicable requirements of Section XVII.
- XVII.B.2.d.(ii) All combustion devices installed before May 1, 2014, must be equipped with an operational auto-igniter by or before May 1, 2016, or after the next combustion device planned shutdown, whichever comes first.
17. **Point 002:** The storage tanks covered by this permit are subject to Regulation 7, Section XVII.C emission control requirements. These requirements include, but are not limited to:

Section XVII.C.1. Control and monitoring requirements for storage tanks

XVII.C.1.b. Owners or operators of storage tanks with uncontrolled actual emissions of VOCs equal to or greater than six (6) tons per year based on a rolling twelve-month total must operate air pollution control equipment that achieves an average hydrocarbon control efficiency of 95%. If a combustion device is used, it must have a design destruction efficiency of at least 98% for hydrocarbons.

XVII.C.1.b.(i)(b) Control requirements of Section XVII.C.1.b. must be achieved by May 1, 2015.

XVII.C.1.d. Beginning May 1, 2014, or the applicable compliance date in Section XVII.C.1.b.(i), whichever comes later, owners or operators of storage tanks

constructed before May 1, 2014 subject to Section XVII.C.1. must conduct audio, visual, olfactory ("AVO") and additional visual inspections of the storage tank and any associated equipment (e.g. separator, air pollution control equipment, or other pressure reducing equipment) at the same frequency as liquids are loaded out from the storage tank. These inspections are not required more frequently than every seven (7) days but must be conducted at least every thirty one (31) days. Monitoring is not required for storage tanks or associated equipment that are unsafe, difficult, or inaccessible to monitor, as defined in Section XVII.C.1.e. The additional visual inspections must include, at a minimum:

XVII.C.1.d.(i) Visual inspection of any thief hatch, pressure relief valve, or other access point to ensure that they are closed and properly sealed;

XVII.C.1.d.(ii) Visual inspection or monitoring of the air pollution control equipment to ensure that it is operating, including that the pilot light is lit on combustion devices used as air pollution control equipment;

XVII.C.1.d.(iii) If a combustion device is used, visual inspection of the auto-igniter and valves for piping of gas to the pilot light to ensure they are functioning properly;

XVII.C.1.d.(iv) Visual inspection of the air pollution control equipment to ensure that the valves for the piping from the storage tank to the air pollution control equipment are open; and

XVII.C.1.d.(v) If a combustion device is used, inspection of the device for the presence or absence of smoke. If smoke is observed, either the equipment must be immediately shut-in to investigate the potential cause for smoke and perform repairs, as necessary, or EPA Method 22 must be conducted to determine whether visible emissions are present for a period of at least one (1) minute in fifteen (15) minutes.

XVII.C.1.e. If storage tanks or associated equipment is unsafe, difficult, or inaccessible to monitor, the owner or operator is not required to monitor such equipment until it becomes feasible to do so.

XVII.C.2. Capture and monitoring requirements for storage tanks that are fitted with air pollution control equipment as required by Sections XII.D. or XVII.C.1.

XVII.C.2.a. Owners or operators of storage tanks must route all hydrocarbon emissions to air pollution control equipment, and must operate without venting hydrocarbon emissions from the thief hatch (or other access point to the tank) or pressure relief device during normal operation, unless venting is reasonably required for maintenance, gauging, or safety of personnel and equipment. Compliance must be achieved in accordance with the schedule in Section XVII.C.2.b.(ii).

XVII.C.2.b. Owners or operators of storage tanks subject to the control requirements of Sections XII.D.2., XVII.C.1.a, or XVII.C.1.b. must develop, certify, and implement a documented Storage Tank Emission Management System ("STEM") plan to identify, evaluate, and employ appropriate control technologies, monitoring practices, operational practices, and/or other strategies designed to meet the requirements set forth in Section XVII.C.2.a. Owners or operators must update the STEM plan as necessary to achieve or maintain compliance. Owners or operators are not required to develop and implement STEM for storage tanks

containing only stabilized liquids. The minimum elements of STEM are listed below.

XVII.C.2.b.(i) STEM must include selected control technologies, monitoring practices, operational practices, and/or other strategies; procedures for evaluating ongoing storage tank emission capture performance; and monitoring in accordance with approved instrument monitoring methods following the applicable schedule in Section XVII.C.2.b.(ii) and Inspection Frequency in Table 1.

XVII.C.2.b.(ii) Owners or operators must achieve the requirements of Sections XVII.C.2.a. and XVII.C.2.b. and begin implementing the required approved instrument monitoring method in accordance with the following schedule:

XVII.C.2.b.(ii)(b) A storage tank constructed before May 1, 2014, must comply with the requirements of Sections XVII.C.2.a. and XVII.C.2.b. by May 1, 2015. Approved instrument monitoring method inspections must begin within ninety (90) days of the Phase-In Schedule in Table 1, or within thirty (30) days for storage tanks with uncontrolled actual VOC emissions greater than 50 tons per year.

XVII.C.2.b.(ii)(d) Following the first approved instrument monitoring method inspection, owners or operators must continue conducting approved instrument monitoring method inspections in accordance with the Inspection Frequency in Table 1.

| Table 1 – Storage Tank Inspections | | |
|---|--|-------------------|
| Threshold: Storage Tank Uncontrolled Actual VOC Emissions (tpy) | Approved Instrument Monitoring Method Inspection Frequency | Phase-In Schedule |
| ≥ 6 and ≤ 12 | Annually | January 1, 2016 |
| > 12 and ≤ 50 | Quarterly | July 1, 2015 |
| > 50 | Monthly | January 1, 2015 |

XVII.C.2.b.(iii) Owners or operators are not required to monitor storage tanks and associated equipment that are unsafe, difficult, or inaccessible to monitor, as defined in Section XVII.C.1.e.

XVII.C.2.b.(iv) STEM must include a certification by the owner or operator that the selected STEM strategy(ies) are designed to minimize emissions from storage tanks and associated equipment at the facility(ies), including thief hatches and pressure relief devices.

XVII.C.3. Recordkeeping

XVII.C.3. The owner or operator of each storage tank subject to Sections XII.D. or XVII.C. must maintain records of STEM, if applicable, including the plan, any

updates, and the certification, and make them available to the Division upon request. In addition, for a period of two (2) years, the owner or operator must maintain records of any required monitoring and make them available to the Division upon request, including:

- XVII.C.3.a. The AIRS ID for the storage tank.
 - XVII.C.3.b. The date and duration of any period where the thief hatch, pressure relief device, or other access point are found to be venting hydrocarbon emissions, except for venting that is reasonably required for maintenance, gauging, or safety of personnel and equipment.
 - XVII.C.3.c. The date and duration of any period where the air pollution control equipment is not operating.
 - XVII.C.3.d. Where a combustion device is being used, the date and result of any EPA Method 22 test or investigation pursuant to Section XVII.C.1.d.(v).
 - XVII.C.3.e. The timing of and efforts made to eliminate venting, restore operation of air pollution control equipment, and mitigate visible emissions.
 - XVII.C.3.f. A list of equipment associated with the storage tank that is designated as unsafe, difficult, or inaccessible to monitor, as described in Section XVII.C.1.e., an explanation stating why the equipment is so designated, and the plan for monitoring such equipment.
- 18. **Point 004:** This source is located in an ozone non-attainment or attainment-maintenance area and is subject to the Reasonably Available Control Technology (RACT) requirements of Regulation Number 3, Part B, III.D.2.a. Condensate loading to truck tanks shall be conducted by submerged fill. (Reference: Regulation 3, Part B, III.E)
 - 19. **Point 004:** The owner or operator shall follow loading procedures that minimize the leakage of VOCs to the atmosphere including, but not limited to (Reference: Regulation 3, Part B, III.E):
 - a. Hoses, couplings, and valves shall be maintained to prevent dripping, leaking, or other liquid or vapor loss during loading and unloading.
 - b. All compartment hatches (including thief hatches) shall be closed and latched at all times when loading operations are not active, except for periods of maintenance, gauging, or safety of personnel and equipment.
 - c. The owner or operator shall inspect loading equipment and operations onsite at the time of inspections to monitor compliance with Condition 19 (a) and (b) above. The inspections shall occur at least monthly. Each inspection shall be documented in a log available to the Division on request.
 - 20. **Point 004:** All hydrocarbon liquid loading operations, regardless of size, shall be designed, operated and maintained so as to minimize leakage of volatile organic compounds to the atmosphere to the maximum extent practicable.
 - 21. **Point 005:** This source is subject to Regulation No. 7, Section XII.C General Provisions (State only enforceable). All condensate collection, storage, processing and handling operations, regardless of size, shall be designed, operated and maintained so as to minimize leakage of volatile organic compounds to the atmosphere to the maximum

extent practicable. The operator shall comply with all applicable requirements of Section XII.

22. **Point 005:** Minor sources in designated nonattainment or attainment/maintenance areas that are otherwise not exempt pursuant to Section II.D. of Regulation No. 3, Part B, shall apply Reasonably Available Control Technology (RACT) for the pollutants for which the area is nonattainment or attainment/maintenance (Reference: Regulation No. 3, Part B, III.D.2.a). This requirement to apply RACT shall be satisfied by installing/implementing the following emission controls:
- a. Directed Inspection & Maintenance as described below shall satisfy the requirement to apply RACT.
 - i. Auditory/visual/olfactory inspection (AVO) will be performed on a quarterly basis.
 - ii. For each leak found in the AVO inspection, a gas detector may be used to determine the size of the leak. The gas detector shall be regularly calibrated. Component leaks greater than 10,000 ppm shall be managed in accordance with Item (vi) below, unless it is unfeasible to make the repair without shutting down the affected operation of the facility. Component leaks less than 10,000 ppm shall not require repair. For such component leaks that require a shutdown to be repaired, repair shall occur during the first shutdown of the affected operation after the leak is discovered.
 - iii. For repair, valves adjacent to the equipment to be repaired will be closed if practicable, minimizing the volume released.
 - iv. Repaired components shall be re-screened using AVO to determine if the leak is repaired.
 - v. The following records shall be maintained for a period of two years:
 - The name of the site screened via AVO inspection and the name of the inspector.
 - Components evaluated with the gas detector.
 - Repair methods applied.
 - Dates of the AVO inspections, gas detector calibrations, attempted repairs, successful repairs, repair delays, and post-repair screenings.
 - vi. Leaks shall be repaired as soon as practicable, but no later than 15 calendar days after detection, unless it is technically or operationally infeasible to make the repair within 15 calendar days. Records documenting the rationale shall be maintained if it is technically or operationally infeasible to make the repair within 15 calendar days.

OPERATING & MAINTENANCE REQUIREMENTS

23. **Point 002:** Upon startup of these points, the owner or operator shall follow the most recent operating and maintenance (O&M) plan and record keeping format approved by the Division, in order to demonstrate compliance on an ongoing basis with the

requirements of this permit. Revisions to your O&M plan are subject to Division approval prior to implementation. (Reference: Regulation No. 3, Part B, Section III.G.7.)

COMPLIANCE TESTING AND SAMPLING

Initial Testing Requirements

24. **Point 002:** The owner or operator shall demonstrate compliance with opacity standards, using EPA Method 22 to determine the presence or absence of visible emissions. "Visible Emissions" means observations of smoke for any period or periods of duration greater than or equal to one (1) minute in any fifteen (15) minute period during normal operation. (Reference: Regulation No. 7 Section XVII.All)
25. **Point 005:** Within one hundred and eighty days (180) after issuance of this permit, the operator shall complete a hard count of components at the source and establish the number of components that are operated in "heavy liquid service", "light liquid service", "water/oil service" and "gas service". The operator shall submit the results to the Division as part of the self-certification process to ensure compliance with emissions limits.

Periodic Testing Requirements

26. **Point 005:** On an annual basis, the owner or operator shall complete an extended gas analysis of gas samples that are representative of volatile organic compounds (VOC) and hazardous air pollutants (HAP) that may be released as fugitive emissions. This extended gas analysis shall be used in the compliance demonstration as required in the Emission Limits and Records section of this permit.

ADDITIONAL REQUIREMENTS

27. A revised Air Pollutant Emission Notice (APEN) shall be filed: (Reference: Regulation No. 3, Part A, II.C)
- a. Annually by April 30th whenever a significant increase in emissions occurs as follows:

For any criteria pollutant:

For sources emitting **less than 100 tons per year**, a change in actual emissions of five (5) tons per year or more, above the level reported on the last APEN; or

For volatile organic compounds (VOC) and nitrogen oxides sources (NO_x) in ozone nonattainment areas emitting **less than 100 tons of VOC or NO_x per year**, a change in annual actual emissions of one (1) ton per year or more or five percent, whichever is greater, above the level reported on the last APEN; or

For sources emitting **100 tons per year or more**, a change in actual emissions of five percent or 50 tons per year or more, whichever is less, above the level reported on the last APEN submitted; or

For any non-criteria reportable pollutant:

If the emissions increase by 50% or five (5) tons per year, whichever is less, above the level reported on the last APEN submitted to the Division.

- b. Whenever there is a change in the owner or operator of any facility, process, or activity; or
- c. Whenever new control equipment is installed, or whenever a different type of control equipment replaces an existing type of control equipment; or

- d. Whenever a permit limitation must be modified; or
- e. No later than 30 days before the existing APEN expires.
28. Federal regulatory program requirements (i.e. PSD, NANSR) shall apply to this source at any such time that this source becomes major solely by virtue of a relaxation in any permit condition. Any relaxation that increases the potential to emit above the applicable Federal program threshold will require a full review of the source as though construction had not yet commenced on the source. The source shall not exceed the Federal program threshold until a permit is granted. (Regulation No. 3 Part D).

GENERAL TERMS AND CONDITIONS

29. This permit and any attachments must be retained and made available for inspection upon request. The permit may be reissued to a new owner by the APCD as provided in AQCC Regulation No. 3, Part B, Section II.B upon a request for transfer of ownership and the submittal of a revised APEN and the required fee.
30. If this permit specifically states that final authorization has been granted, then the remainder of this condition is not applicable. Otherwise, the issuance of this construction permit does not provide "final" authority for this activity or operation of this source. Final authorization of the permit must be secured from the APCD in writing in accordance with the provisions of 25-7-114.5(12)(a) C.R.S. and AQCC Regulation No. 3, Part B, Section III.G. Final authorization cannot be granted until the operation or activity commences and has been verified by the APCD as conforming in all respects with the conditions of the permit. Once self-certification of all points has been reviewed and approved by the Division, it will provide written documentation of such final authorization. **Details for obtaining final authorization to operate are located in the Requirements to Self-Certify for Final Authorization section of this permit.**
31. This permit is issued in reliance upon the accuracy and completeness of information supplied by the owner or operator and is conditioned upon conduct of the activity, or construction, installation and operation of the source, in accordance with this information and with representations made by the owner or operator or owner or operator's agents. It is valid only for the equipment and operations or activity specifically identified on the permit.
32. Unless specifically stated otherwise, the general and specific conditions contained in this permit have been determined by the APCD to be necessary to assure compliance with the provisions of Section 25-7-114.5(7)(a), C.R.S.
33. Each and every condition of this permit is a material part hereof and is not severable. Any challenge to or appeal of a condition hereof shall constitute a rejection of the entire permit and upon such occurrence, this permit shall be deemed denied *ab initio*. This permit may be revoked at any time prior to self-certification and final authorization by the Air Pollution Control Division (APCD) on grounds set forth in the Colorado Air Quality Control Act and regulations of the Air Quality Control Commission (AQCC), including failure to meet any express term or condition of the permit. If the Division denies a permit, conditions imposed upon a permit are contested by the owner or operator, or the Division revokes a permit, the owner or operator of a source may request a hearing before the AQCC for review of the Division's action.
34. Section 25-7-114.7(2)(a), C.R.S. requires that all sources required to file an Air Pollution Emission Notice (APEN) must **pay an annual fee** to cover the costs of inspections and administration. If a source or activity is to be discontinued, the owner must notify the

Division in writing requesting a cancellation of the permit. Upon notification, annual fee billing will terminate.

35. Violation of the terms of a permit or of the provisions of the Colorado Air Pollution Prevention and Control Act or the regulations of the AQCC may result in administrative, civil or criminal enforcement actions under Sections 25-7-115 (enforcement), -121 (injunctions), -122 (civil penalties), -122.1 (criminal penalties), C.R.S.

By: _____
Stephanie Chaousy, PE
Permit Engineer

Permit History

| Issuance | Date | Description |
|------------|---------------|--|
| Issuance 1 | This Issuance | Issued to Noble Energy, Inc. Newly permitted condensate tanks, truck loadout and associated fugitives at a synthetic minor facility. |

Notes to Permit Holder at the time of this permit issuance:

- 1) The permit holder is required to pay fees for the processing time for this permit. An invoice for these fees will be issued after the permit is issued. The permit holder shall pay the invoice within 30 days of receipt of the invoice. Failure to pay the invoice will result in revocation of this permit (Reference: Regulation No. 3, Part A, Section VI.B.)
- 2) The emission limits contained in this permit are based on the consumption rates requested in the permit application. These limits may be revised upon request of the owner or operator providing there is no exceedance of any specific emission control regulation or any ambient air quality standard. A revised air pollution emission notice (APEN) and complete application form must be submitted with a request for a permit revision.
- 3) This source is subject to the Common Provisions Regulation Part II, Subpart E, Affirmative Defense Provision for Excess Emissions During Malfunctions. The owner or operator shall notify the Division of any malfunction condition which causes a violation of any emission limit or limits stated in this permit as soon as possible, but no later than noon of the next working day, followed by written notice to the Division addressing all of the criteria set forth in Part II.E.1. of the Common Provisions Regulation. See: <https://www.colorado.gov/pacific/cdphe/aqcc-regs>
- 4) The following emissions of non-criteria reportable air pollutants are estimated based upon the process limits as indicated in this permit. This information is listed to inform the operator of the Division's analysis of the specific compounds emitted if the source(s) operate at the permitted limitations.

| AIRS Point | Pollutant | CAS # | BIN | Uncontrolled Emission Rate (lb/yr) | Are the emissions reportable? | Controlled Emission Rate (lb/yr) |
|------------|--------------|---------|-----|------------------------------------|-------------------------------|----------------------------------|
| 002 | Benzene | 71432 | A | 1816 | Yes | 91 |
| | Toluene | 108883 | C | 1769 | Yes | 88 |
| | 2,2,4-TMP | 540841 | C | 373 | Yes | 19 |
| | Xylenes | 1330207 | C | 363 | Yes | 18 |
| | n-Hexane | 110543 | C | 15500 | Yes | 775 |
| 004 | Benzene | 71432 | A | 386 | Yes | 386 |
| | Toluene | 108883 | C | 557 | Yes | 557 |
| | Ethylbenzene | 100414 | C | 43 | No | 43 |
| | Xylenes | 1330207 | C | 214 | No | 214 |
| | n-Hexane | 110543 | C | 686 | Yes | 686 |
| 005 | Benzene | 71432 | A | 560 | Yes | 560 |
| | Toluene | 108883 | C | 347 | Yes | 347 |
| | Ethylbenzene | 100414 | C | 338 | Yes | 338 |
| | Xylenes | 1330207 | C | 449 | Yes | 449 |
| | n-Hexane | 110543 | C | 532 | Yes | 532 |

5) The emission levels contained in this permit are based on the following emission factors:

Point 002:

| CAS # | Pollutant | Emission Factors Uncontrolled lb/1000 gal Condensate Throughput | Emission Factors Controlled lb/1000 gal Condensate Throughput | Source |
|---------|--------------|---|---|---|
| | VOC | 21.6667 | 1.0833 | Engineering calculation (WimSim + EPA Tanks) |
| 71432 | Benzene | 0.0833 | 0.0042 | Engineering calculation (WimSim + EPA Tanks) |
| 108883 | Toluene | 0.0952 | 0.0048 | Engineering calculation (WimSim + EPA Tanks) |
| 100414 | Ethylbenzene | 0.0026 | 0.0001 | Engineering calculation (WimSim + EPA Tanks) |
| 1330207 | Xylene | 0.0260 | 0.0013 | Engineering calculation (WimSim + EPA Tanks) |
| 110543 | n-Hexane | 0.7381 | 0.0369 | Engineering calculation (WimSim + EPA Tanks) |
| 540841 | 2,2,4-TMP | 0.0145 l | 0.0007 | Engineering calculation (WimSim + EPA Tanks) |

Note: The controlled emissions factors for point 002 are based on the flare control efficiency of 95%.

Point 004:

| CAS | Pollutant | Emission Factors - Uncontrolled lb/1000 gal loaded | Source |
|---------|--------------|--|-------------------------|
| | VOC | 5.67 | AP-42 |
| 71432 | Benzene | 0.0511 | Engineering Calculation |
| 108883 | Toluene | 0.0737 | Engineering Calculation |
| 100414 | Ethylbenzene | 0.0057 | Engineering Calculation |
| 1330207 | Xylene | 0.0283 | Engineering Calculation |
| 110543 | n-Hexane | 0.0907 | Engineering Calculation |

The uncontrolled VOC emission factor was calculated using AP-42, Chapter 5.2, Equation 1 (version 1/95) using the following values:

$$L = 12.46 \cdot S \cdot P \cdot M / T$$

S = 0.6 (Submerged loading: dedicated normal service)

P (true vapor pressure) 6.069 psia

M (vapor molecular weight) = 65 lb/lb-mol

T (temperature of liquid loaded) = 520 °R

The uncontrolled non-criteria reportable air pollutant (NCRP) emission factors were calculated by multiplying the mass fraction of each NCRP in the vapors by the VOC emission factor.

Controlled emission factors are based on a flare efficiency of 95%.

Point 005:

| Component | Gas Service | Heavy Oil | Light Oil | Water/Oil Service |
|---------------------------------|-------------|-----------|-----------|-------------------|
| Connectors | 340 | --- | 180 | 30 |
| Flanges | 160 | --- | 40 | 20 |
| Open-ended Lines | --- | --- | --- | --- |
| Pump Seals | --- | --- | --- | --- |
| Valves | 250 | --- | 90 | 020 |
| Other* | 20 | --- | 10 | 10 |
| VOC Content (wt. fraction) | 0.34 | 1 | 1 | 1 |
| Benzene Content (wt. fraction) | 0.009 | 0.033 | 0.033 | 0.033 |
| Toluene Content (wt. fraction) | 0.0013 | 0.033 | 0.033 | 0.033 |
| Ethylbenzene (wt. fraction) | 0.001 | 0.033 | 0.033 | 0.033 |
| Xylenes Content (wt. fraction) | 0.005 | 0.033 | 0.033 | 0.033 |
| n-hexane Content (wt. fraction) | 0.008 | 0.033 | 0.033 | 0.033 |

*Other equipment type includes compressors, pressure relief valves, relief valves, diaphragms, drains, dump arms, hatches, instrument meters, polish rods and vents

TOC Emission Factors (kg/hr-component):

| Component | Gas Service | Heavy Oil | Light Oil | Water/Oil Service |
|------------------|-------------|-----------|-----------|-------------------|
| Connectors | 2.0E-04 | 7.5E-06 | 2.1E-04 | 1.1E-04 |
| Flanges | 3.9E-04 | 3.9E-07 | 1.1E-04 | 2.9E-06 |
| Open-ended Lines | 2.0E-03 | 1.4E-04 | 1.4E-03 | 2.5E-04 |
| Pump Seals | 2.4E-03 | NA | 1.3E-02 | 2.4E-05 |
| Valves | 4.5E-03 | 8.4E-06 | 2.5E-03 | 9.8E-05 |
| Other | 8.8E-03 | 3.2E-05 | 7.5E-03 | 1.4E-02 |

Source: EPA-453/R95-017

Compliance with emissions limits in this permit will be demonstrated by using the TOC emission factors listed in the table above with representative component counts, multiplied by the VOC content from the most recent gas analysis.

- 6) In accordance with C.R.S. 25-7-114.1, each Air Pollutant Emission Notice (APEN) associated with this permit is valid for a term of five years from the date it was received by the Division. A revised APEN shall be submitted no later than 30 days before the five-year term expires. Please refer to the most recent annual fee invoice to determine the APEN expiration date for each emissions point associated with this permit. For any questions regarding a specific expiration date call the Division at (303)-692-3150.
- 7) This facility is classified as follows:

| Applicable Requirement | Status |
|------------------------|--|
| Operating Permit | Synthetic Minor Source of: VOC |
| NANSR | Synthetic Minor Source of: VOC |
| MACT HH | Area Source Requirements: Not Applicable |
| NSPS OOOO | Not Applicable/Applicable |

- 8) Full text of the Title 40, Protection of Environment Electronic Code of Federal Regulations can be found at the website listed below:
<http://ecfr.gpoaccess.gov/>

| Part 60: Standards of Performance for New Stationary Sources | | |
|---|---------------------|--------------------------------|
| NSPS | 60.1-End | Subpart A – Subpart KKKK |
| NSPS | Part 60, Appendixes | Appendix A – Appendix I |
| Part 63: National Emission Standards for Hazardous Air Pollutants for Source Categories | | |
| MACT | 63.1-63.599 | Subpart A – Subpart Z |
| MACT | 63.600-63.1199 | Subpart AA – Subpart DDD |
| MACT | 63.1200-63.1439 | Subpart EEE – Subpart PPP |
| MACT | 63.1440-63.6175 | Subpart QQQ – Subpart YYYYY |
| MACT | 63.6580-63.8830 | Subpart ZZZZ – Subpart MMMMM |
| MACT | 63.8980-End | Subpart NNNNN – Subpart XXXXXX |

- 9) A self certification form and guidance on how to self-certify compliance as required by this permit may be obtained online at: <http://www.colorado.gov/pacific/cdphe/air-permit-self-certification>.